

FARMLINE PRIMER (VAP RANGE)

PRODUCT DESCRIPTION

A range of air drying alkyd based primer/undercoats primarily suitable for brush application to various substrates.

USES

Suitable as a primer or undercoat for the finish or refurbishing of agricultural or vehicle exteriors in conjunction with Farmliner or Procover finishes.

TECHNICAL PROPERTIES

Colour	15 colours plus White		
Finish	Matt		
Curing Agent	n/a		
Mix Ratio	n/a		
Specific Gravity	1.37		
Volume Solids	52%		
Recommended Film Thickness	75µm WFT / 40µm DFT		
Theoretical Spreading Rate	13 m ² /litre		
Application Method	Brush, Spray		
Flash Point	39°C		
VOC	392 g/litre		
Drying Times	10°C	20°C	30°C
Touch Dry	2 hours	1 hour	45 minutes
Hard Dry	6 hours	4 hours	3 ½ hours
Minimum Overcoat	16 hours	16 hours	16 hours
Maximum Overcoat	Indefinite	Indefinite	Indefinite

CERTIFICATION/APPROVALS

RECOMMENDED SYSTEMS Farmliner, Procover, Hi-Dur PU100

SURFACE PREPARATION

Ensure surfaces are clean, dry and free from dirt, grease and other contamination.

PRODUCT APPLICATION

Mixing	Stir thoroughly before use.
Thinners	Thinner No.3
Brush	Use as supplied.
Roller	-
Conventional Spray	Thin 10% with Thinner No.3 Use 40-60 psi pressure and 1.4-1.8 mm nozzle.
Airless Spray	Thin up to 5% with Thinner No.3 Use tip 0.28-.0.43 mm, 50-65° angle and 2000-2500 psi pressure.
Air Assisted Airless Spray	-
Cleaner	Thinner No.3
Cleanup Considerations	All equipment should be cleaned immediately after use with Thinner No.3 It is advisable that equipment should be cleaned/flushed during the course of application, the frequency of which will depend on the volume of material used and timescale over which applied. Ensure all waste materials (including packaging) are disposed of in accordance with local regulations.

HEALTH, SAFETY & ENVIRONMENTAL

This product must be used in accordance with the Material Safety Data Sheet supplied by Spencer Coatings Limited. The user must observe local health, safety and environmental regulations when using this product. Consult Spencer Coatings Limited if there are any concerns over the suitability of this product.

PACK SIZES

1 and 5 litre.

PACK WEIGHTS

1 litre: 1.37 Kg. 5 litre : 6.85 Kg.

STORAGE CONDITIONS

Store away from extremes of temperature. Shelf life 12 months in unopened cans. Stock should always be used in strict rotation.

LIMITATIONS

Drying will be affected in cold conditions.

DISCLAIMER

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